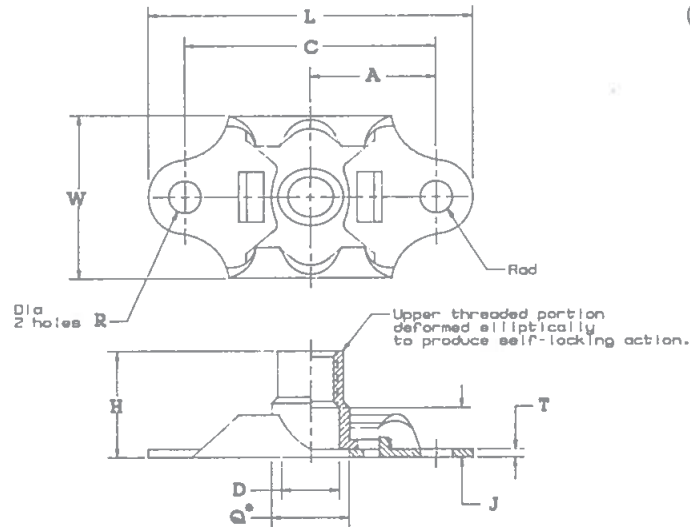
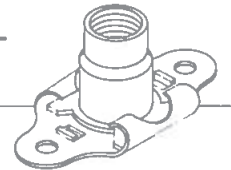




PART NUMBERS	THREAD (MIL-S-8879)	A ±.005	C ±.002	D (MIN)	H (MAX)	J (MAX)	L (MAX)	Q° (REF)	R +.005 -.000	T (REF)	W (MAX)	APPROX WT. LBS/100					
F1934-3-2	.1800-32 UNJF-38	.344	.888	.194	.312	.125	.848	.250			.418	.41					
F1934-3-3					.375	.188						.48					
F1934-3-4					.438	.250						.52					
F1934-3-5					.500	.312						.55					
F1934-3-6					.582	.375						.61					
F1934-4-2					.344	.125						.74					
F1934-4-3	.2500-28 UNJF-38			.254	.408	.188	.312		.098	.020	.518	.80					
F1934-4-4					.488	.250						.86					
F1934-4-5					.531	.312						1.01					
F1934-4-6					.594	.375						1.07					
F1934-5-2					.391	.125						1.292					1.27
F1934-5-3					.453	.188											1.39
F1934-5-4	.3125-24 UNJF-38	.500	.1000	.317	.518	.250	.375	.130	.025	.809	1.44						
F1934-5-5					.578	.312					1.58						
F1934-5-6					.841	.375					1.65						

*Hole in basket allows full float.

- MATERIAL:** Carbon steel, heat treated.
- FINISH:** Cadmium plated per Fed. Spec. QQ-P-418, Type II plating. Kaylube molybdenum disulfide dry lubricant coated after plating.
- PROCUREMENT SPEC:** MIL-N-25027.
- FLOATABILITY:** .030 radially from center.
- TEMPERATURE RANGE:** 450°F.
- VARIATIONS:** Add "BC" for bottom C'sunk rivet holes. Example: F1934-3-38C. (Refer to engineering data section for "BC" details).
- APPLICATION:**

In general, these anchor nuts are for use in blind applications where a fixed nut will aid assembly and maintenance and where manufacturing tolerances require floating anchor nuts. The F1934 anchor nuts are for use where it is desired to have constant grip length screws mate with nuts through various material thicknesses thus reducing the number of sizes of screws that must be stocked. The material thickness differences can be compensated for by the difference counterbore ("J" Dim.) depths. The screw grip extends into the nut, eliminating the nut for the anchor nut shims. Specifically designed for use with MIL-S-8879 and MIL-S-7742 external threaded elements. The F1934 is interchangeable with NAS1870 in the applicable material and finish conditions.

F1934

ANCHOR NUT
FLOATING, TWO-LUG,
DEEP C'BORE, 450° F

F1934