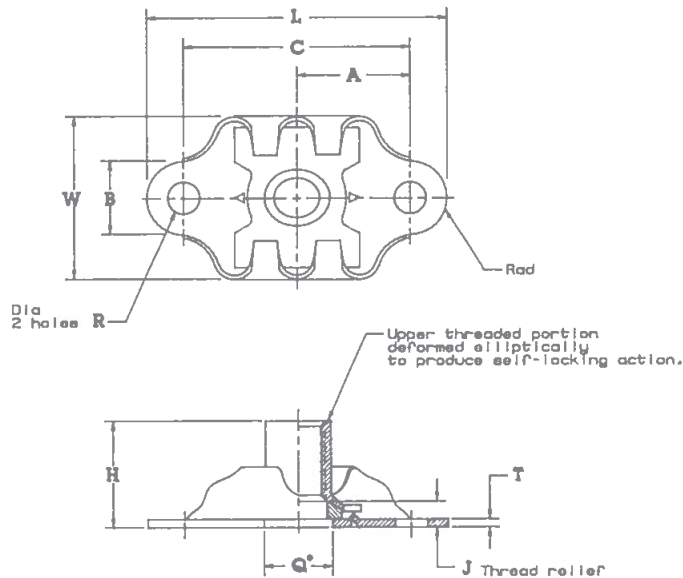
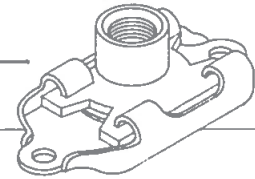


**Kaynar**

Div Microdot Inc

800 So. State College Blvd. Fullerton, Ca. 92631 FSCM 15653



PART NUMBERS	THREAD (MIL-S-8879)	A ±.005 (REF)	B (REF)	C ±.002 (MAX)	H (MAX)	J (MIN)	L (MAX)	Q (REF)	R +.005 -.000	T (REF)	W (MAX)	APPROX. WT. LBS/100
F1967-3	.1900-32 UNJC-3B	.344	.210	.688	.323	.125	.813	.250	.098		.500	.67
F1967-4	.2500-28 UNJF-3B	.500	.250	1.000	.406	.141	1.265	.312		.025	.582	1.22
F1967-5	.3125-24 UNJF-3B		.300		.469	.188	1.282	.375	.130		.735	1.70

*Hole in basket allows full float.

- MATERIAL:** Carbon steel, heat treated.
- FINISH:** Cadmium plated per Fed. Spec. QQ-P-416, Type II plating. Kaylube molybdenum disulfide dry lubricant coated after plating.
- PROCUREMENT SPEC:** MIL-N-25027
- FLOATABILITY:** .025 radially from center.
- MISALIGNMENT:** 8° in any direction from centered position.
- TEMPERATURE RANGE:** 450°F.
- VARIATIONS:** Add "BC" for bottom C'sunk rivet holes. Example: F1967-3BC.
(Refer to engineering data section for "BC" details).
- APPLICATION:** These anchor nuts are for use in applications where the axis of the bolt is not perpendicular to the nut mounting surface. Angular misalignments of up to 8° can be accommodated eliminating in many cases the need of spot-facing or machining the mating surface. The F1967 possesses "floating" characteristics to accommodate manufacturing tolerances.
- Specifically designed for use with MIL-S-8879 and MIL-S-7742 external threaded elements. The F1967 is interchangeable with NAS1785 in the applicable material and finish conditions.

F1967

ANCHOR NUT
SELF ALIGNING, TWO-LUG,
FLOATING, 450°F

F1967