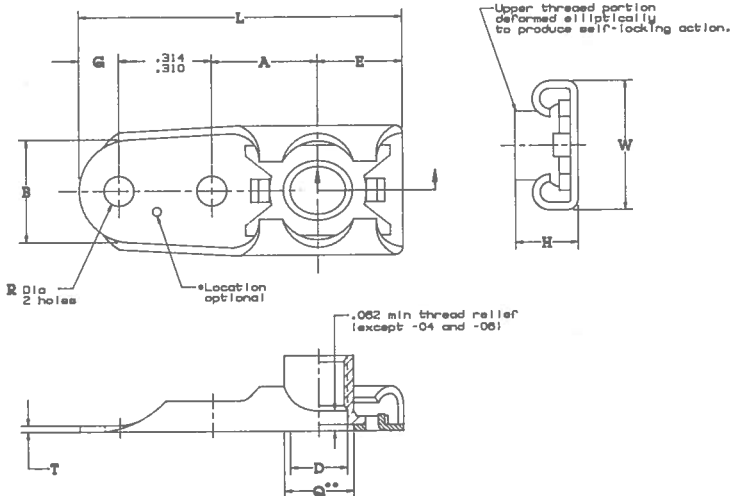
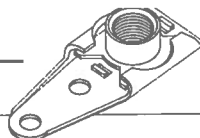




PART NUMBERS	THREAD (MIL-S-8879)	A s.005	B (REF)	D (MIN)	E (MAX)	G (REF)	H (MAX)	L (MAX)	Q** (REF)	R +.005 -.000	T (REF)	W (MAX)	AXIAL TENSILE STRENGTH LBS MIN.	APPROX. WT. LBS/100					
F2400-04	.1120-40 UNJC-3B	.344	.328	—	.275	.130	.180	1.051	.250	.098	.025	.422	1120	.47					
F2400-06	.1380-32 UNJC-3B			.175			1800						.39						
F2400-08	.1640-32 UNJC-3B			.168			2500						.41						
F2400-3	.1800-32 UNJC-3B	.500		.194			.250	1.306	.312	.130	.035		3620	.43					
F2400-4	.2500-28 UNJC-3B			.359			.254						.364	.281	.531	8470	.82		
F2400-5	.3125-24 UNJC-3B			.391			.317						.440	.328	1.388	.375	.641	10200	1.26
F2400-6	.3750-24 UNJC-3B			.422			.378						.485	.344	1.441	.437	.705	15200	1.68

*High tensile identification mark.

**Hole in basket allows full float.

***Does not conform to NAS1032.

MATERIAL: Nut & basket - carbon steel, heat treated.

FINISH: Cadmium plated per Fed. Spec. QQ-P-418, Type II plating. Kaylube molybdenum disulfide dry lubricant coated after plating.

PROCUREMENT SPEC: MIL-N-25027, except that the tensile strength, as tabulated, is equivalent to 180,000 psi at the pitch diameter and will be obtained when tested on bolts or screws having a minimum tensile strength of 180,000 psi.

FLOATABILITY: .030 radially from center.

TEMPERATURE RANGE: 450°F

VARIATIONS: Add "BC" for bottom C'sunk rivet holes. Examples F2400-3BC. (Refer to engineering data section for "BC" details).

APPLICATION: These anchor nuts are for use in applications requiring 180,000 psi tensile strength nuts in assemblies where manufacturing tolerances require floating anchor nuts. Specifically designed for use with MIL-S-8879 and MIL-S-7742 external threaded elements. F2400 is interchangeable with NAS1774 in the applicable material and finish conditions.

F24000

**ANCHOR NUT
FLOATING, ONE-LUG,
160,000 PSL 450 F**

F24000