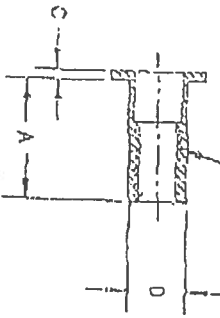
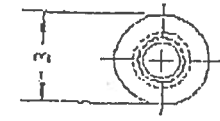


BFG PROPRIETARY

(Controlled Distribution)



PART NUMBER	GRIP RANGE	LENGTH A ±.015	HEAD HGH. C ±.005	SHANK DIA. D +.000 -.004	HEAD DIA. E ±.015	THREAD TYPE J	RECOMMENDED INSTALLATION HOLE SIZE
TR86-75	.010 - .075	.438	.035	.189	.325	6-32 UNC-28	.189/.193
TR86-120	.075 - .120	.500	.035	.189	.325	5-32 UNC-28	.189/.193
TR88-75	.010 - .075	.438	.035	.221	.357	8-32 UNC-28	.221/.226
TR88-120	.075 - .120	.500	.035	.221	.357	8-32 UNC-28	.221/.226
TR10-80	.010 - .080	.531	.040	.250	.408	10-32 UNF-28	.250/.256
TR10-130	.080 - .130	.594	.040	.250	.408	10-32 UNF-28	.250/.256
TR25-80	.020 - .080	.625	.060	.332	.475	1/4-20 UNC-28	.332/.338
TR25-140	.080 - .140	.687	.060	.332	.475	1/4-20 UNC-28	.332/.338
TR31-125	.030 - .125	.750	.065	.413	.665	5/16-18 UNC-28	.413/.423
TR31-200	.125 - .200	.875	.065	.413	.665	5/16-18 UNC-28	.413/.423
TR37-115/	.030 - .115	.844	.088	.490	.781	3/8-16 UNC-28	.490/.500
TR37-200	.115 - .200	.938	.088	.490	.780	3/8-16 UNC-28	.490/.500

MATERIAL	TENSILE RANGE	FINISH	SPECIFICATIONS
5-STEEL C1110/1010 OR EQUIVALENT	45,000 MIN. P.S.I.	ZINC PLATE	ASTM B633-78 FE/ZNS TYPE II, PLUS SUPPLEMENTARY CHROMATE TREATMENT
A-ALUMINIUM	25,000 MIN. P.S.I.	NONE	NONE

PART NUMBERING -
EXAMPLE: TR25-80S
MATERIAL - STEEL
THREAD SIZE 1/4-20
MAXIMUM GRIP - 0.080

SYL EGN NO.	DESCRIPTION	BY	APP
A	OG07		
B	C347		

BFGoodrich RIVNUT® ENGINEERED FASTENERS AEROSPACE 3303 W. 10th Ave Tulsa, Oklahoma 74115		DIV. NO. C2R2604	
TOLERANCES FRACTIONS AS SHOWN DECIMALS .005 HOLE DIA. .005 HOLE SIZE .005		DIV. NO. C2R2604	