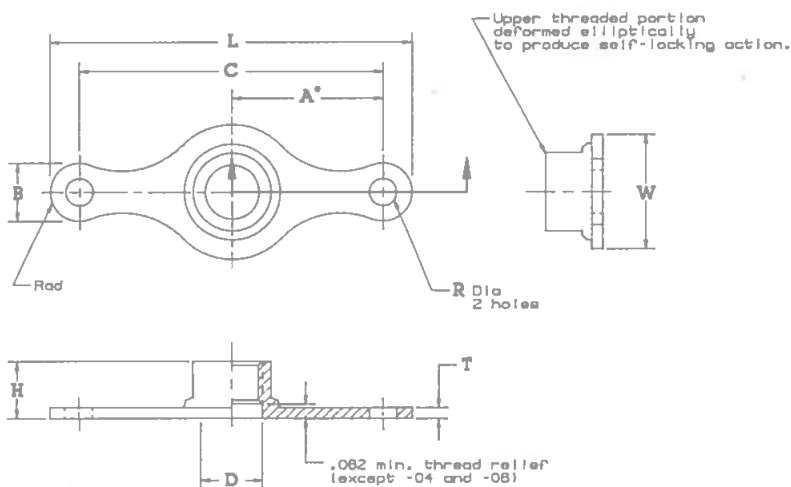
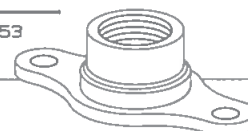




PART NUMBERS	THREAD (MIL-S-8879)	A* ±.005	B (REF)	C ±.002	D (MIN)	H (MAX)	L (MAX)	R +.005 -.000	T (REF)	W (MAX)	APPROX. WT. LBS/100	
K1000-04	.1120-40 UNJC-3B	.344	.215	.888	—	.130	.948	.098	.025	.260	.10	
K1000-08	.1380-32 UNJC-3B				—	.145				.285	.14	
K1000-08	.1840-32 UNJC-3B				.168	.215			.032	.297	.19	
K1000-3	.1900-32 UNJF-3B				.194	.220				.328	.22	
K1000-4	.2500-28 UNJF-3B	.500	.285	1.000	.254	.281	1.280	1.292	.040	.414	.43	
K1000-5	.3125-24 UNJF-3B				.317	.328	1.292		.050	.505	.68	
K1000-6	.3750-24 UNJF-3B				.378	.344			.055	.614	.87	
K1000-7	.4375-20 UNJF-3B				.442	.390			.074	.719	1.85	

*The center of the tapped hole shall not deviate from the center of the plate nut, as determined by the rivet holes, by more than .005.

MATERIAL: Carbon steel, heat treated.

FINISH: Cadmium plated per Fed. Spec. QQ-P-416, Type II plating.
Kaylube molybdenum disulfide dry lubricant coated after plating.

PROCUREMENT SPEC: MIL-N-25027.

TEMPERATURE RANGE: 450°F.

VARIATIONS: Add "BC" for bottom C'sunk rivet holes. Examples: K1000-3BC.
(Refer to engineering data section for "BC" details).

APPLICATION: These anchor nuts are for use in blind applications where a fixed nut will aid assembly and maintenance in areas where space is restricted and floating anchor nut are not required.
Specifically designed for use with MIL-S-8879 and MIL-S-7742 external threaded elements.
The anchor nuts on this page are interchangeable with MS21047, NAS880 and NAS1023 in the various materials and finish conditions as applicable.
For full strength miniature series see MK1000, MK1031, MK1300, MK1301 and MK1331.

K1ØØØ

ANCHOR NUT
TWO-LUG

K1ØØØ