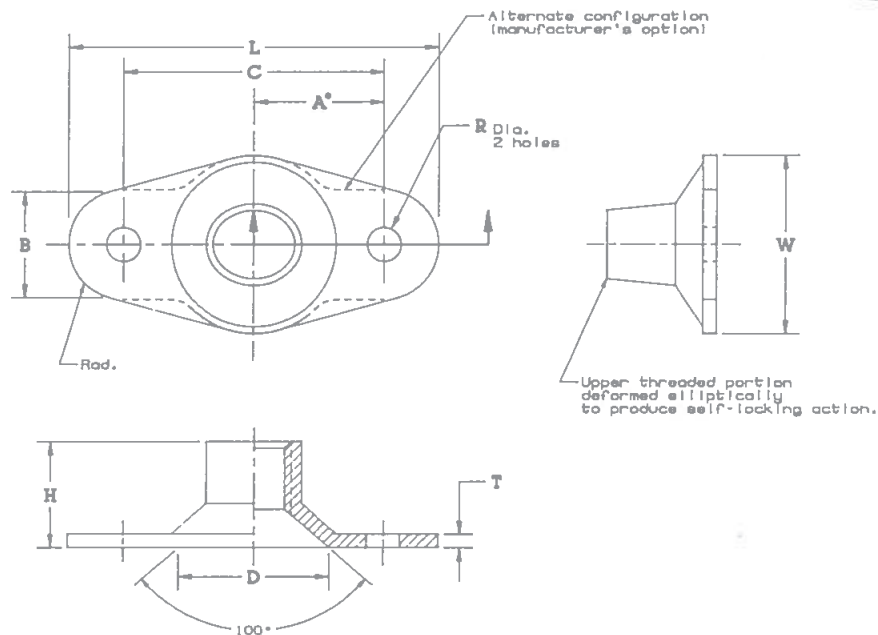
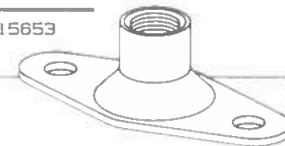




PART NUMBERS	THREAD (MIL-S-8879)	A° ±.005	B (REF)	C ±.002	D ±.005	H (MAX)	L (MAX)	R ±.005 -.000	T (REF)	W (MAX)	APPROX. WT. LBS/100
K1100-06	.1380-32 UNJC-36				.304	.215				.422	.26
K1100-08	.1840-32 UNJC-36	.344	.215	.688	.365	.272	.948	.098	.032		.30
K1100-3	.1800-32 UNJF-36				.411	.281				.453	.32
K1100-4	.2500-28 UNJF-36	.500			.540	.340	1.260		.040	.818	.50
K1100-5	.3125-24 UNJF-36		.285	1.000	.888	.422	1.282	.130	.050	.785	1.47

Tolerances, unless otherwise specified: decimals: ±.015 inches, angles: ±1°.

*The center of the topped hole shall not deviate from the center of the plate nut, as determined by the rivet holes, by more than .005.

MATERIAL: Carbon steel, heat treated.

FINISH: Cadmium plated per Fed. Spec. 00-P-416, Type II plating.
Kaylube molybdenum disulfide dry lubricant coated after plating.

PROCUREMENT SPEC: MIL-N-25027.

TEMPERATURE RANGE: 450°F.

VARIATIONS: Add "BC" for bottom countersunk rivet holes. Examples: K1100-3BC.
(Refer to engineering data section for "BC" details).

APPLICATION: These anchor nuts are for use in blind application areas where the attaching sheets are dimpled for 100° flush head screws and a fixed nut will aid assembly and maintenance. Specifically designed for use with MIL-S-8879 and MIL-S-7742 external threaded elements. The anchor nuts on this page are interchangeable with MS21049, NAS881 and NAS1024 in the various materials and finish conditions as applicable.

K1100

ANCHOR NUT
TWO-LUG, 100° COUNTERSUNK

K1100