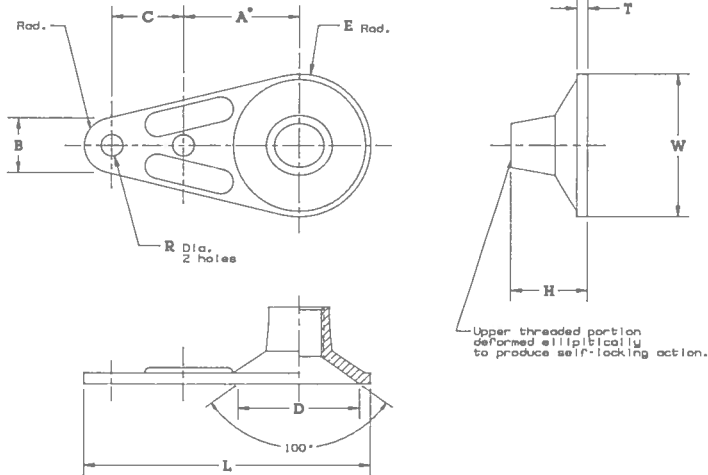
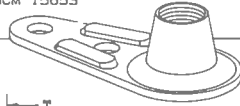




PART NUMBERS	THREAD (MIL-S-8879)	A° ±.005 (REF)	B (REF) ±.002	C ±.005 (REF)	D ±.005 (REF)	E (MAX)	H (MAX)	L (MAX)	R ±.005 (REF)	T (REF)	W (MAX)	APPROX. WT. LBS/100
K2100-08	.1840-32 UNJC-3B	.344	.215	.312	.365	.211	.272	.097	.098	.032	.422	.34
K2100-3	.1900-32 UNJF-3B				.411	.227	.281	1.013			.453	.38
K2100-4	.2500-28 UNJF-3B	.500			.540	.310	.340	1.252		.050	.819	.63

Tolerances, unless otherwise specified: decimals: ±.015 inches, angles: ±1°.
 *The center of the tapped hole shall not deviate from the center of the plate nut, as determined by the rivet holes, by more than .005.

MATERIAL: Carbon steel, heat treated.

FINISH: Cadmium plated per Fed. Spec. QQ-P-418, Type II plating.
 Kaylube molybdenum disulfide dry lubricant coated after plating.

PROCUREMENT SPEC: MIL-N-25027.

TEMPERATURE RANGE: 450°F.

VARIATIONS: Add "BC" for bottom C'sunk rivet holes. Examples: K2100-3BC.
 (Refer to engineering data section for "BC" details).

APPLICATION: For use blind applications where the attaching sheets are dimpled for 100° flush head screws and space limitations prohibit the use of two-lug or corner anchor nuts. Specifically designed for use with MIL-S-8879 and MIL-S-7742 external threaded elements. K2100 is interchangeable with MS21053, NAS883 and NAS1026 in the various materials and finish conditions as applicable.

K2100

ANCHOR NUT
 ONE-LUG

K2100