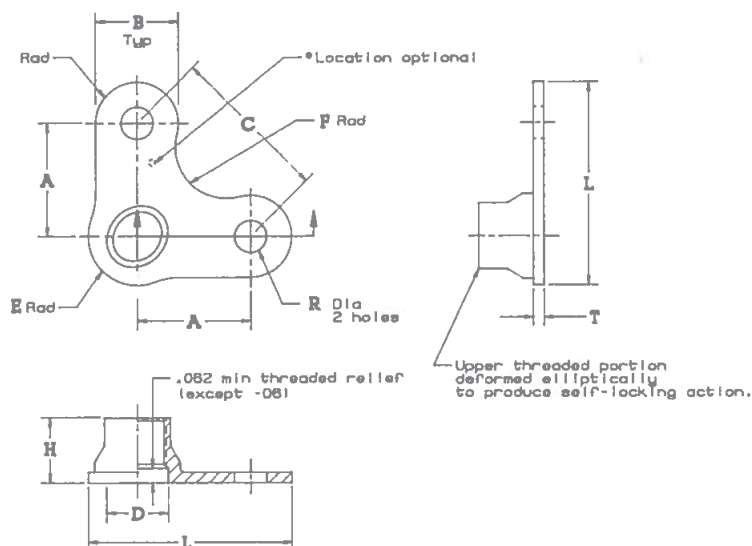
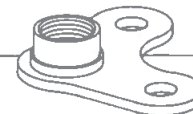




PART NUMBERS	THREAD (MIL-S-8879)	A** ±.005	B (REF)	C ±.002	D (MIN)	E (REF)	F (REF)	H (MAX)	L (MAX)	R +.005 -.000	T (REF)	AXIAL TENSILE STRENGTH LBS/MIN.	APPROX. WT. LBS/100
K3401-06	.1360-32 UNJC-36				—	.149	.125	.145	.637			1600	.20
K3401-08	.1640-32 UNJC-36	.344	.250	.488	.188	.164	.158	.215	.853	.088	.032	2500	.24
K3401-3	.1900-32 UNJF-36				.184	.164	.158	.220	.853			3620	.25
K3401-4	.2500-28 UNJF-36				.254	.207	.312	.281	.852		.040	6470	.50
K3401-5	.3125-24 UNJF-36	.500	.282	.707	.317	.253	.375	.328	.814	.130	.050	10200	.82
K3401-6	.3750-24 UNJF-36				.379	.307		.344	.888		.080	15200	.99

Tolerances, unless otherwise specified: decimals: ±.015 inches, angles: ±1°.
*High tensile identification mark.

MATERIAL: Carbon steel, heat treated.

FINISH: Cadmium plated per Fed. Spec. QQ-P-416, Type II plating. Kaylube molybdenum disulfide dry lubricant coated after plating.

PROCUREMENT SPEC: MIL-N-25027, except that the axial tensile strength, as tabulated, is equivalent to 160,000 psi, at the pitch diameter, and will be obtained when tested on bolts or screws having a minimum strength of 160,000 psi.

TEMPERATURE RANGE: 450°F.

VARIATIONS: Add "BC" for bottom C'sunk rivet holes. Example: K3400-3BC.
(Refer to engineering data section for "BC" details).

APPLICATION: These anchor nuts are for use where 160,000 psi tensile strength nuts are required in blind applications to aid assembly and maintenance where the arrangement of in-line lugs is not possible.
Specifically designed for use with MIL-S-8879 and MIL-S-7742 external threaded elements. For the full strength miniature series see MK3400.
K3400 is interchangeable with NAS1772 in the applicable material and finish conditions.

K3400

ANCHOR NUT
CORNER 160,000 PSI 450°F

K3400