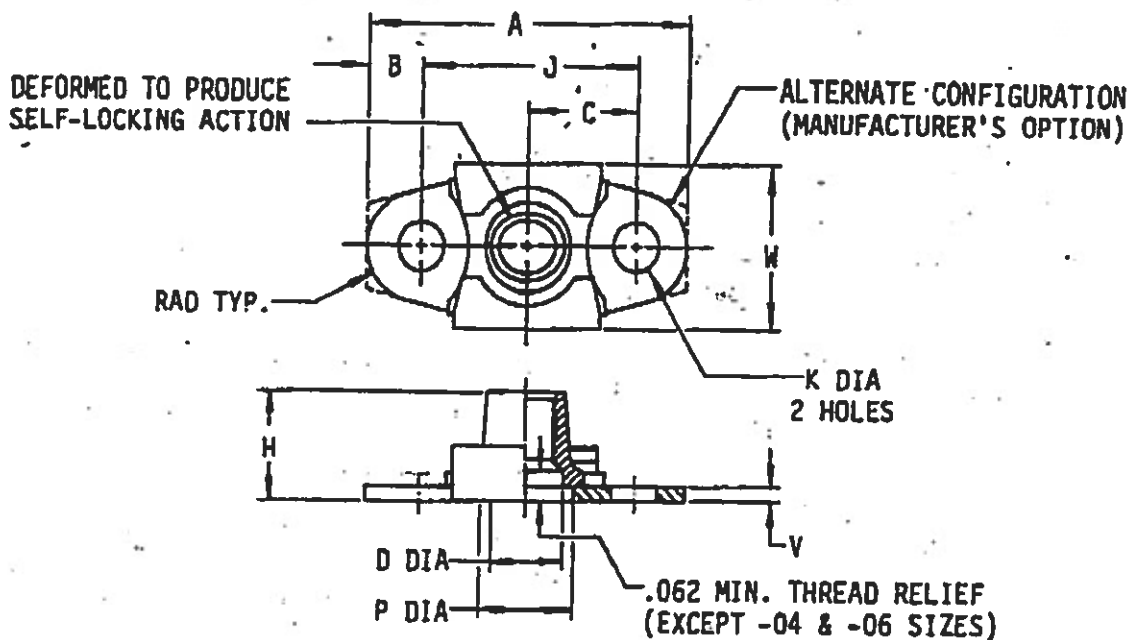


Kaylock_® SELF-LOCKING FASTENERS



KAYLOCK PART NO.		THREADS PER MIL-S-8879	A		B		C		D	H	J		K		P	V	W	APPROX. WEIGHT LBS/100
			MAX	MIN	MAX	MIN	MAX	MIN			MAX	MIN	MAX	MIN				
MF5001 MF5031	-04 .1120-40UNJC-3B	.651	.070	.208	.198	---	.153	.408	.404	.103	.098	.152	.020	.315	.25			
	-06 .1380-32UNJC-3B	.682	.070	.223	.213	---	.171	.439	.435	.103	.098	.178	.020	.357	.25			
	-08 .1640-32UNJC-3B	.707	.100	.239	.229	.168	.250	.470	.466	.103	.098	.214	.025	.367	.28			
	-3 .1900-32UNJF-3B	.739	.100	.255	.245	.194	.250	.502	.498	.103	.098	.240	.025	.416	.30			
	-4 .2500-28UNJF-3B	.801	.100	.286	.276	.254	.281	.564	.560	.103	.098	.300	.032	.500	.49			
	-5 .3125-24UNJF-3B	1.010	.117	.364	.354	.317	.328	.720	.716	.135	.130	.352	.032	.581				

MATERIAL: A286 CORROSION RESISTANT STEEL, HEAT TREATED.

FINISH: MF5001 --- NUT --- KAYLUBE MOLYBDENUM DISULFIDE DRY LUBRICANT COATED.
BASKET --- PASSIVATED OR KAYLUBE MOLYBDENUM DISULFIDE DRY LUBRICANT COATED, MANUFACTURER'S OPTION.
MF5031 --- NUT --- SILVER PLATED.
BASKET --- PASSIVATED OR SILVER PLATED, MANUFACTURER'S OPTION.

© **PERFORMANCE:** MIL-N-25027.

FLOATABILITY: .020 MINIMUM RADIALLY FROM CENTER.

TEMPERATURE: MF5001 --- 450 °F.
MF5031 --- 800 °F.

VENDOR CODE IDENT. NUMBER-18082; TOLERANCES: UNLESS OTHERWISE SPECIFIED: DECIMALS ±.015 ANGLES 13°

④ **KAYNAR** A MICRODOT COMPANY 800 S. STATE COLLEGE BLVD. FULLERTON, CALIF. 92631

TITLE: NUT - ANCHOR, TWO-LUG, MINIATURE, FLOATING

PART NUMBER:
MF5001
MF5031

④ Redrawn 454 5-10-77
 ⑤ 7-20-77
 ⑥ 10-77
 ⑦ 10-77