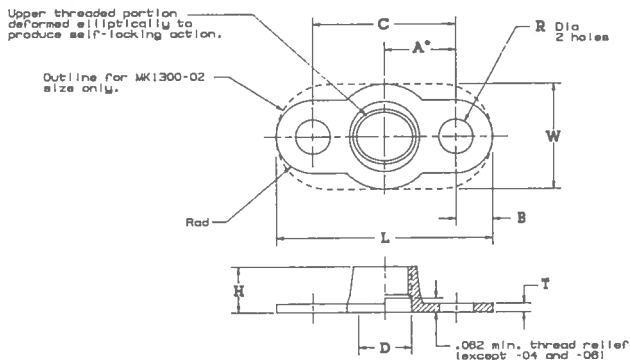
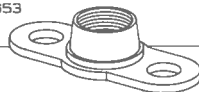




PART NUMBERS	THREAD (MIL-S-8879)	A* ±.005	B (REF)	C ±.002	D (MIN)	H (MAX)	L (MAX)	R +.005 -.000	T (REF)	W (MAX)	APPROX. WT. LBS/100
MK1000-04	.1120-40 UNJC-3B	.203		.406	—	.130	.628		.025		.09
MK1000-06	.1380-32 UNJC-3B	.218		.437	—	.145	.657			.260	.12
MK1000-08	.1640-32 UNJC-3B	.234	.107	.488	.188	.215	.692	.098	.032		.17
MK1000-3	.1900-32 UNJF-3B	.250		.500	.194	.220	.724			.328	.20
MK1000-4	.2500-28 UNJF-3B	.281		.582	.254	.281	.786		.040	.414	.35
MK1000-5	.3125-24 UNJF-3B	.312	.125	.625	.317	.328	.900	.130	.050	.515	.80

*The center of the tapped hole shall not deviate from the center of the plate nut, as determined by the rivet holes, by more than .005.

MATERIAL:

Carbon steel, heat treated.

FINISH:

Cadmium plated per Fed. Spec. QQ-P-418, Type II plating.
Kylube molybdenum disulfide dry lubricant coated after plating.

PROCUREMENT SPEC:

MIL-N-25027.

TEMPERATURE RANGE:

450°F.

VARIATIONS:

Add "BC" for bottom C'sunk rivet holes. Example: MK1000-3BC.
(Refer to engineering data section for "BC" details).

APPLICATION:

For use where design requires full strength miniature adaptations of the standard two-lug anchor nut.
Specifically designed for use with MIL-S-8879 and MIL-S-7742 external threaded elements.
The anchor nuts on this page are interchangeable with MS21089 and NAS897 in the various materials and finish conditions as applicable.