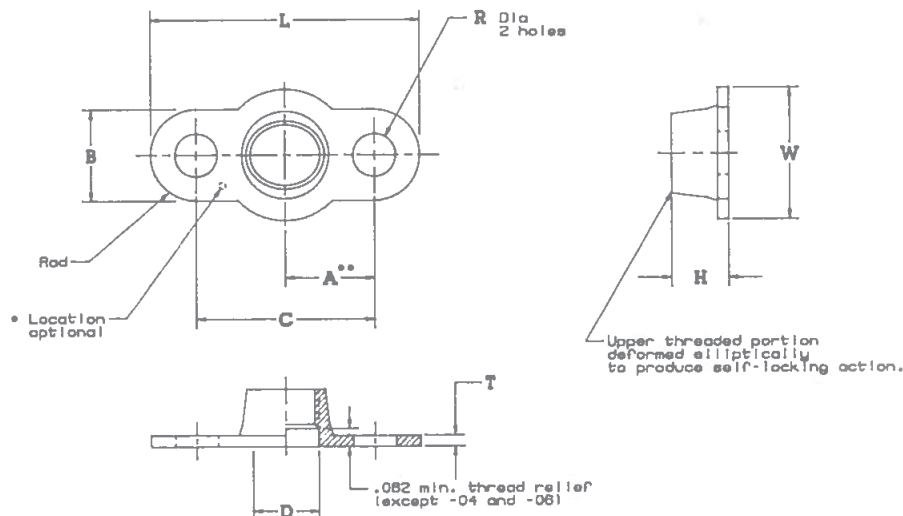
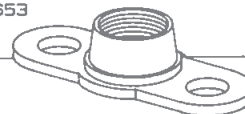




PART NUMBERS	THREAD (MIL-S-8879)	A** ±.005	B (REF)	C ±.002	D (MIN)	H (MAX)	L (MAX)	R +.005 -.000	T (REF)	W (MAX)	AXIAL TENSILE STRENGTH LBS. MIN.	APPROX. WT. LBS./100
MK1400-04	.1120-40 UNJC-38	.203		.408	—	.130	.814		.025		1120	.09
MK1400-06	.1380-32 UNJC-38	.218		.437	—	.145	.845			.260	1800	.12
MK1400-08	.1640-32 UNJC-38	.234	.215	.488	.188	.215	.692	.098	.032		2500	.17
MK1400-3	.1900-32 UNJF-38	.250		.500	.184	.220	.724			.328	3620	.20
MK1400-4	.2500-28 UNJF-38	.281		.582	.254	.281	.788		.040	.414	8470	.35
MK1400-5	.3125-24 UNJF-38	.359	.290	.718	.317	.328	1.008	.130	.050	.505	10200	.80

- * High tensile identification mark.
- ** The center of tapped hole shall not deviate in any direction from the center line of the plate nut, as determined by the rivet holes, by more than .005.

MATERIAL: Carbon steel, heat treated.

FINISH: Cadmium plated per Fed. Spec. QQ-P-418, type II plating. Kaylube molybdenum disulfide dry lubricant coated after plating.

PROCUREMENT SPEC: MIL-N-25027, except that the axial tensile strength, as tabulated, is equivalent to 180,000 psi, at the pitch diameter, and will be obtained when tested on bolts or screws having a minimum tensile strength of 180,000 psi.

TEMPERATURE RANGE: To 450°F.

VARIATIONS: Add "BC" for bottom C'sunk rivet holes. Examples: MK1400-3BC.
(Refer to engineering data section for "BC" details).

APPLICATION: For use where design requires full strength miniature adaptations of the standard 180,000 psi two-lug anchor nut.
Specifically designed for use with MIL-S-8879 and MIL-S-7742 external threaded elements.
MK1400 is interchangeable with NAS1775 in the applicable material and finish conditions.

MK1400

ANCHOR NUT
MINIATURE, 180,000 PSI
TWO-LUG, 450°F

MK1400