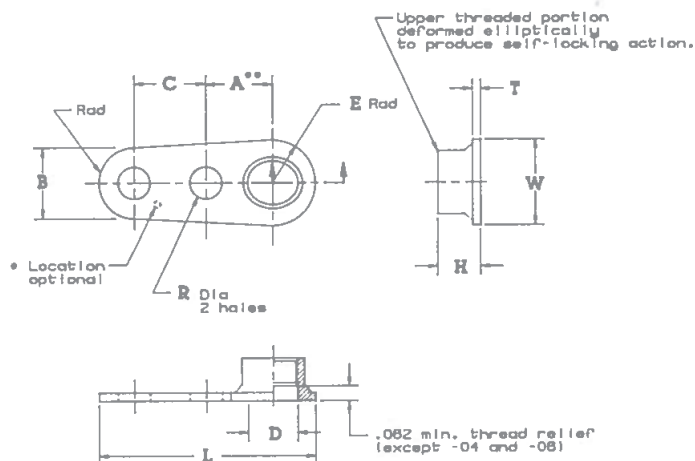
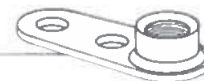




PART NUMBERS	THREAD (MIL-S-8879)	A** ±.005 (REF)	B ±.002 (MIN)	C (REF)	D (MIN)	E (REF)	H (MAX)	L (MAX)	R ±.005 (REF) -.000	T (REF)	W (MAX)	AXIAL TENSILE STRENGTH LBS. MIN.	APPROX. WT. LBS./100
MK2400-04	.1120-40 UNJC-38	.203			—		.130	.660		.025	.280	1120	.10
MK2400-06	.1380-32 UNJC-38	.218			—	.125	.145	.875				1600	.13
MK2400-08	.1640-32 UNJC-38	.234	.215	.219	.168		.215	.716	.098	.032	.285	2500	.17
MK2400-3	.1800-32 UNJF-38	.250			.184	.158	.220	.745			.328	3620	.22
MK2400-4	.2500-28 UNJF-38	.281			.254	.203	.281	.822		.040	.414	8470	.39

* High tensile identification mark.

** The center of the topped hole shall not deviate in any direction from the center line of the the plate nut, as determined by the rivet holes, by more than .005.

MATERIAL: Carbon steel, heat treated.

FINISH: Cadmium plated per Fed. Spec. QQ-P-416, Type II plating. Kaylube molybdenum disulfide dry lubricant coated after plating.

PROCUREMENT SPEC: MIL-N-25027, except that the axial tensile strength, as tabulated, is equivalent to 180,000 psi, at the pitch diameter, and will be obtained when tested on bolts or screw having a minimum tensile strength of 180,000 psi.

TEMPERATURE RANGE: 450°F.

VARIATIONS: Add "BC" for bottom C'sunk rivet holes. Example: MK2400-3BC.
(Refer to engineering data section for "BC" details).

APPLICATION: For use where design requires full strength miniature adaptations of the standard 180,000 psi, one-lug anchor nut.
Specifically designed for use with MIL-S-8879 and MIL-S-7742 external threaded elements.
MK2400 is interchangeable with NAS1778 in the applicable material and finish conditions.

MK24000

**ANCHOR NUT
MINIATURE, ONE-LUG.
160,000 PSI, 450° F**

MK24000