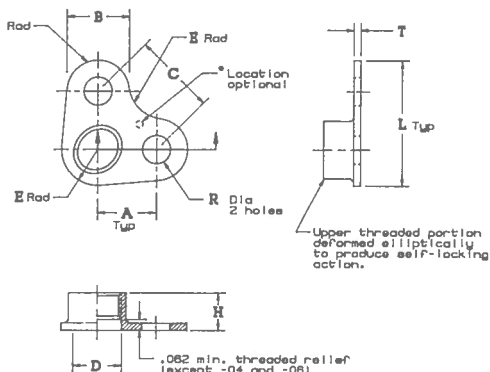
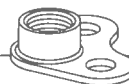




PART NUMBERS	THREAD (MIL-S-8879)	A* ±.005	B (REF)	C ±.002	D (MIN)	E (REF)	H (MAX)	L (MAX)	R ±.005 -.000	T (REF)	AXIAL TENSILE STRENGTH LBS. MIN.	APPROX. WT. LBS./100
MK3400-04	.1120-40 UNJC-3B	.203	.215	.287	—	.125	.130	.448	.088	.025	1120	.09
MK3340-04		.148	.150	.210	—	.084		.331	.088			.05
MK3400-08	.1380-32 UNJC-3B	.218	.215	.308	—	.125	.145	.457	.088		1800	.13
MK3340-08		.172	.150	.243	—	.117		.376	.088			.08
MK3400-08	.1640-32 UNJC-3B	.234		.331	.188	.125	.215	.497		.032	2500	.17
MK3400-3	.1800-32 UNJF-3B	.250	.215	.354	.184	.158	.220	.528	.098		3620	.22
MK3400-4	.2500-28 UNJF-3B	.281		.398	.254	.203	.261	.803		.040	8470	.37

* High tensile identification mark.

MATERIAL:

Carbon steel, heat treated.

FINISH:

Cadmium plated per Fed. Spec. QQ-P-418, Type II plating. Kaylube molybdenum disulfide dry lubricant coated after plating.

PROCUREMENT SPEC:

MIL-N-25027, except that the axial tensile strength, as tabulated, is equivalent to 180,000 psi, at the pitch diameter, and will be obtained when tested on bolts or screw having a minimum tensile strength of 180,000 psi.

TEMPERATURE RANGE: 450°F.

VARIATIONS:

Add "BC" for bottom C'sunk rivet holes. Example: K3400-3BC.
(Refer to engineering data section for "BC" details).

APPLICATION:

For use where design requires full strength miniature adaptations of the standard 180,000 psi corner anchor nut.
Specifically designed for use with MIL-S-8879 and MIL-S-7742 external threaded elements.
MK3400 is interchangeable with NAS1777 in the applicable material and finish conditions.

MK3400

**ANCHOR NUT
MINIATURE CORNER.
160,000 PSI 450° F**

MK3400