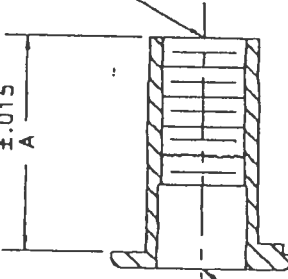
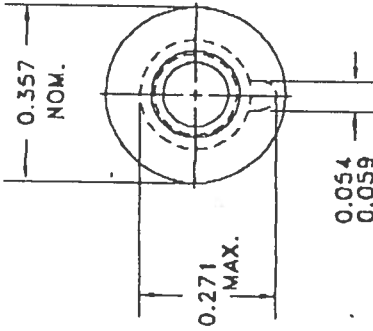
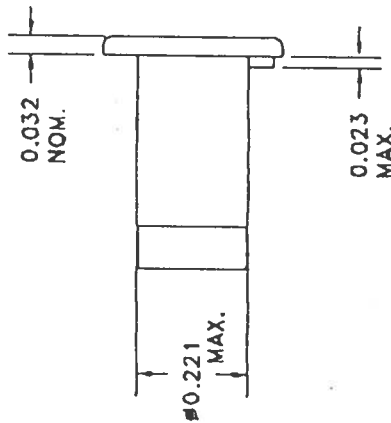


PART NO.	GRIP RANGE	IDENT.	A
2R1393	.010 - .075	1 RAD.	.438
2R1393-1	.075 - .120	2 RAD.	.500
2R1393-2	.120 - .160	3 RAD.	.500
2R1393-3	.160 - .200	4 RAD.	.625

NOTES:

- MATERIAL: CH = 4037 STEEL
FINISH: (CS) CAD PLATE per QQ-P-416
CL 2, TY 1 (.0003 MIN. THK.)
TENSILE: 85,000 TO 100,000 p.s.i.
- FOR INSTALLATION, TOOLS C-302 & C-845 MUST USE SPECIAL PULL-UP STUD (60-1000-832L)

CRIMP TO MEET ROOM TEMPERATURE
THREAD LOCKING TORQUE
REQUIREMENTS OF MIL-N-25027



#8-32 UNC-3B THD

REVISIONS

SYM	ECN NO.	DESCRIPTION	BY	APP
E	0954	REVISION TO QD ON 817 FORM 1	AJA	10/28/94
F	1508	CHANGED PART NUMBER FROM 2R1393 TO 2R1393-3	AJA	4/21/95

RIVNUT® Engineered Products
2705 Merion Drive, Kannapolis, IN 46755 PH(219)347-3903 FAX(219)347-3925

DATE: 12/2/94
DESIGNER: A. BREWSTER
CHECKER: D. JINKINS
PART NUMBER: 2R1393-3
TITLE: #8-32 PANHEAD SERIES
(HIGH STRENGTH/SELF-LOCKING)

DWG. NO. C2R1393
REV. F

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