



PART NUMBERS	THREAD (MIL-S-8879)	A	C	D	H	L	Q**	R	S	T	W*	APPROX. WT. LBS/100	
		±.005 ±.002	±.002	(MIN)	(MAX)	(MAX)	(REF)	±.005 -.000	(REF)	(REF)	(MAX)		
MF1000-04	.1120-40 UNJC-3B	.203	.406	—	.153	.651	.162	.098	.230		.265	.24	
MF1000-06	.1380-32 UNJC-3B	.218	.437	—	.170	.682	.188				.110	.315	.27
MF1000-08	.1640-32 UNJC-3B	.234	.468	.168	.250	.707	.214				.327	.32	
MF1000-3	.1900-32 UNJF-3B	.250	.500	.184		.738	.240				.327	.35	
MF1000-4	.2500-28 UNJF-3B	.281	.562	.254	.281	.801	.300				.125	.431	.49

\*When nut is in centered position, a minimum of .020 inches must be allowed on each side of the basket for full float.

\*\*Hole in basket allows full float.

**MATERIAL:** Nut & basket - carbon steel, heat treated.

**FINISH:** Cadmium plated per Fed. Spec. 00-P-416, Type II plating.  
Kylube molybdenum disulfide dry lubricant coated after plating.

**PROCUREMENT SPEC:** MIL-N-25027.

**FLOATABILITY:** .020 radially from center, minimum.

**TEMPERATURE RANGE:** 450°F.

**APPLICATION:** For use where design requires full strength miniature adaptations of the standard floating two-lug anchor nut.  
Specifically designed for use with MIL-S-8879 and MIL-S-7742 external threaded elements.  
The anchor nuts on this page are interchangeable with MS21075 and NAS1088 in the various materials and finish conditions as applicable.

MF1000

**ANCHOR NUT**  
MINIATURE,  
TWO-LUG, FLOATING

MF1000